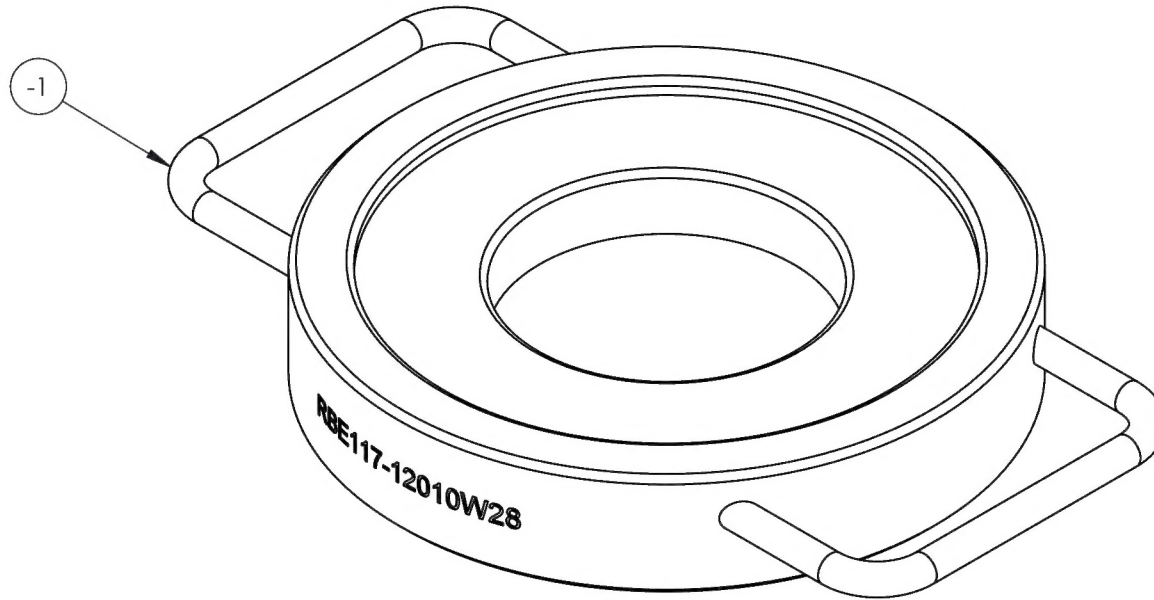


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/16/2016	DPD	JAG



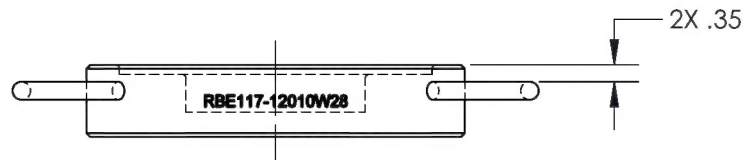
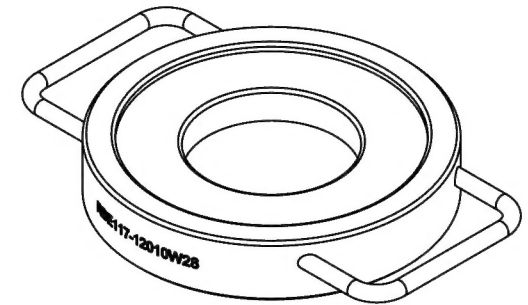
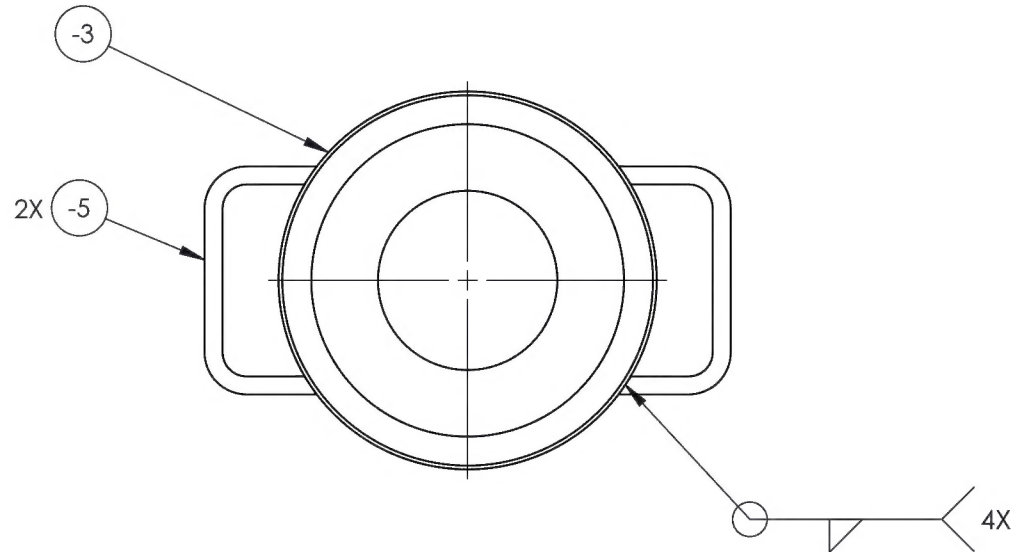
- NOTES:
 1. REF. AIRBUS T/N: 117-12010W28.
 2. PART OF KIT: RBE117-12010W62.

DART AEROSPACE	
TITLE MOUNT	
DWG NO. RBE117-12010W28	REV 1
MAT'L REAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: MACKOVJAK	H145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 7/8/2016
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	BASE WELDMENT			2
			-3	1	BASE	A36/1018/1020 HR		
			-5	2	HANDLE	1018/1020 CR		

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

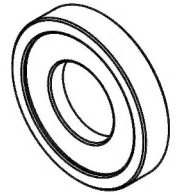
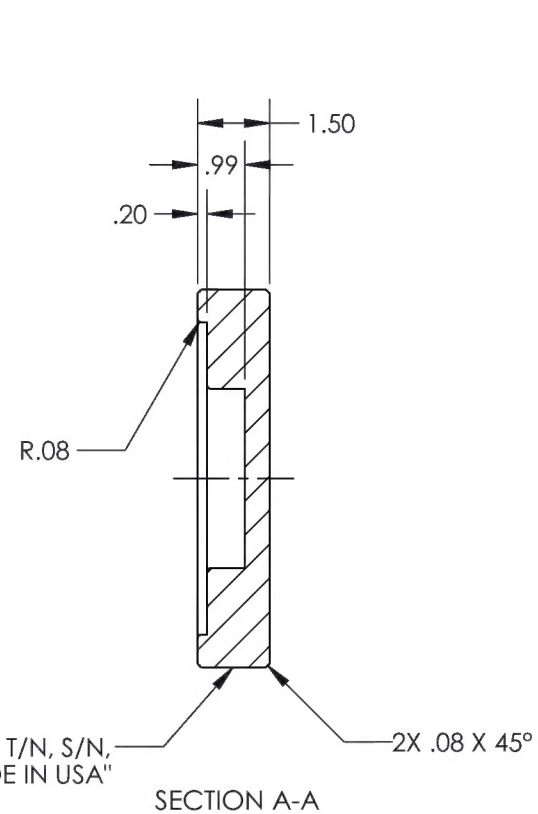
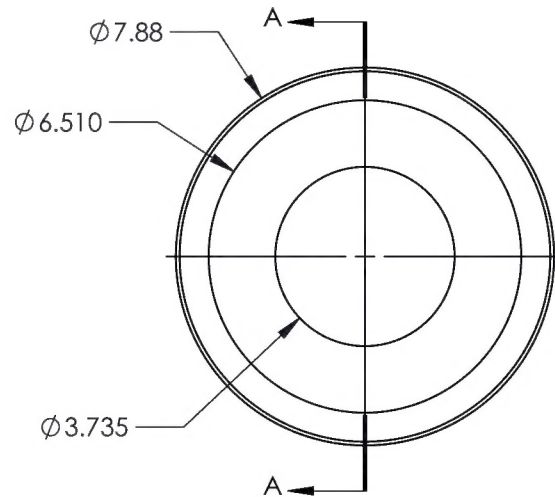


-1
BASE WELDMENT

DART AEROSPACE	
TITLE MOUNT	
DWG NO. RBE117-12010W28-1	REV 1
MAT'L REAT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT FINISH	.XXX ± .010 FRACTIONS ± 1/8
BLACK OXIDE	.XX ± .03 ANGLES ± 1°
SPEC QMSI-6.2.2 REV D	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:4	DATE 7/8/2016
	SHEET 2 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

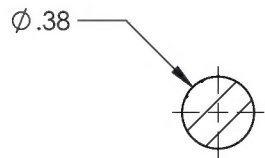


(-3)
BASE

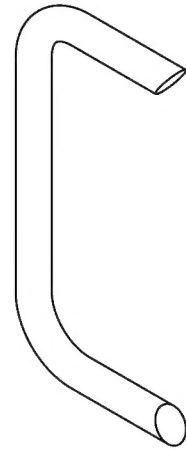
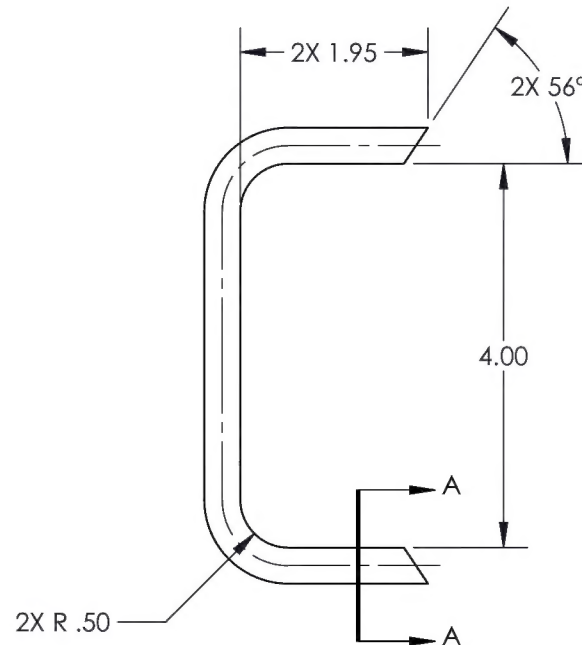
DART AEROSPACE	
TITLE MOUNT	
DWG NO. RBE117-12010W28-3	REV 1
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-32	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:4	DATE 7/8/2016
	SHEET 3 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A
SCALE 1 : 1



(-5)
HANDLE

DART AEROSPACE	
TITLE MOUNT	
DWG NO. RBE117-12010W28-5	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:2	DATE 7/8/2016
	SHEET 4 OF 4